

COMMERCIAL WINDOW GRILLES



FrontLine[®]
Bldg. Products Inc.
Member of the Bay Family of Companies

Why Choose FrontLine?

On-time deliveries.

We understand the importance of meeting your deadlines to keep your project on track.

We've been manufacturing grilles since 1978.

Our experience helps us ensure an exceptional product, engineered to perfection.

Quality workmanship.

At FrontLine, we pay special attention to every detail of the grilles we manufacture, assuring you a quality and lasting product.

Excellent customer service – second to none.

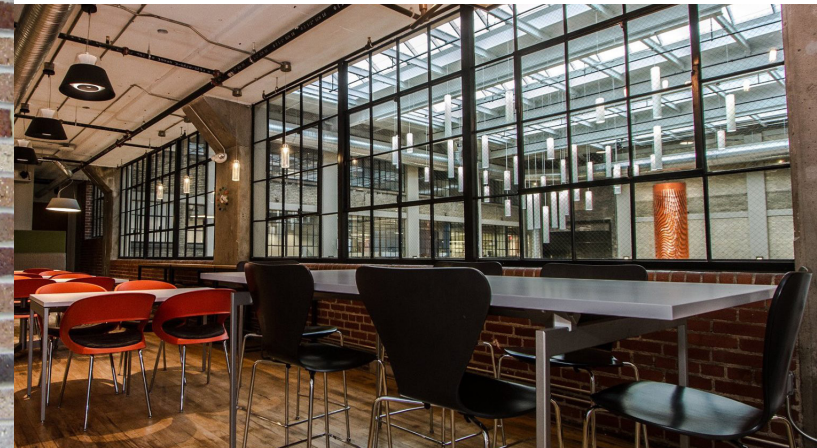
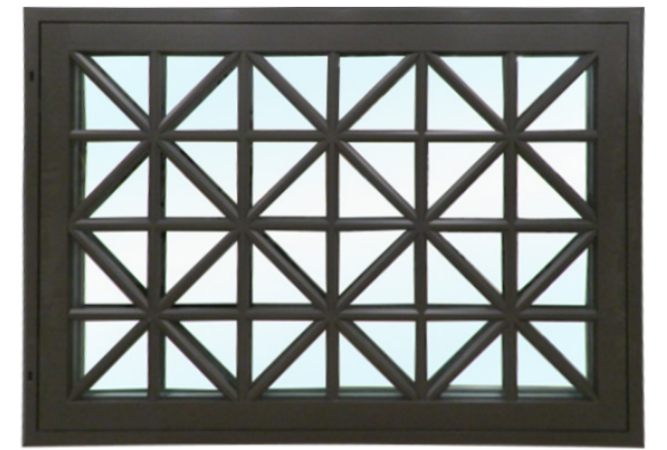
Our friendly, knowledgeable staff is here to help you every step of the way.

Engineering support to ensure your project succeeds.

We will work together with you to help your project run smoothly from bid to installation.

Patterns/Configurations

We can produce grille patterns that others cannot. Whether you need a diamond, radius, or even a simulated vent pattern, we can achieve the look you need. Additionally, the perimeter of the surround grille is available in radius and angled shapes, providing you a removable grille option for your shaped windows.

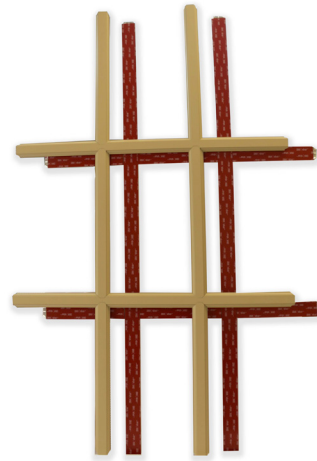


Aluminum Grille Types

SDL (Simulated Divided Lite)

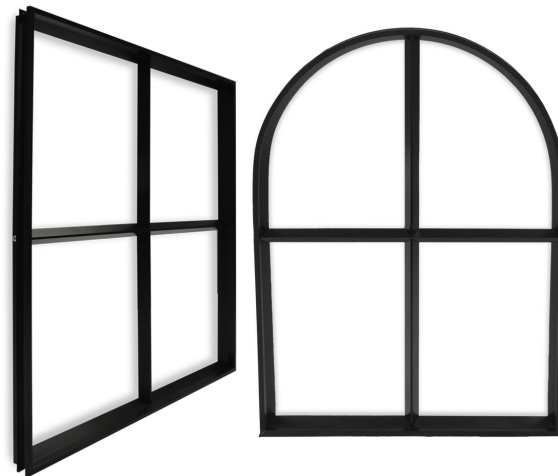
SDL grilles are tape-applied and mimic the look of a true divided lite window. We only use 3M™ VHB™ tape for superior adhesion.

NOTE: It is recommended to apply SDL grilles to both the interior and exterior surface of the window as the tape will be visible from the opposite side.



Removable Surround

Grilles are assembled with a full perimeter frame that screws into the storefront frame. The grille is removable for cleaning or glass replacement, and can be used on interior and/or exterior side of the window provided frame depth is deep enough.



Glaze-In Surround

Glaze-In Surround grilles are assembled with a full perimeter frame that is glazed in to the storefront frame when glass is inserted. Can be used on the interior and/or exterior side of the window.



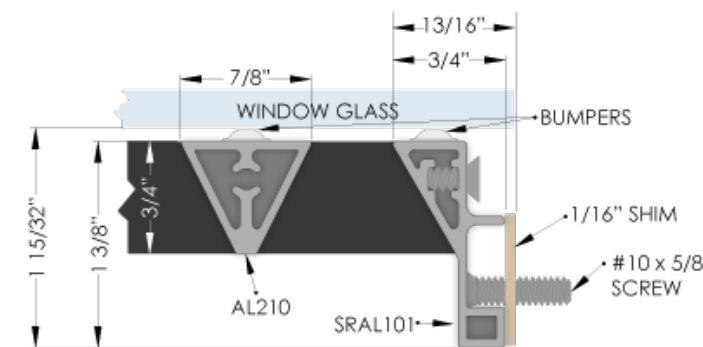
Aluminum Grille Construction & Assembly

SDL (Simulated Divided Lite)

SDL grilles can be shipped either assembled or unassembled. Assembled grilles arrive "ready to apply" out of the box. Unassembled grilles can save on shipping and assemble in seconds. Either option has the tape pre-applied.



Removable Surround Grille Assembly

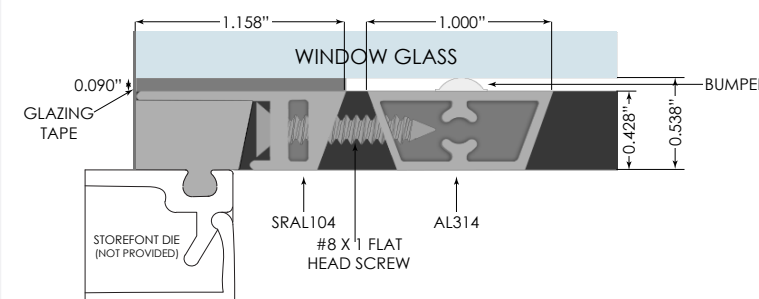


Removable Surround

Surround grilles are shipped fully assembled with the mounting holes pre-drilled and the mounting screws color-matched. Silicone bumpers are affixed to prevent the grille from rattling against the glass (and also allow for easier spray-cleaning).

Perimeter has a double corner key design, and the intermediate bars are screwed to the surround profile for additional durability. Intermediate bar intersections are affixed with epoxy.

Glaze-In Surround Grille Assembly



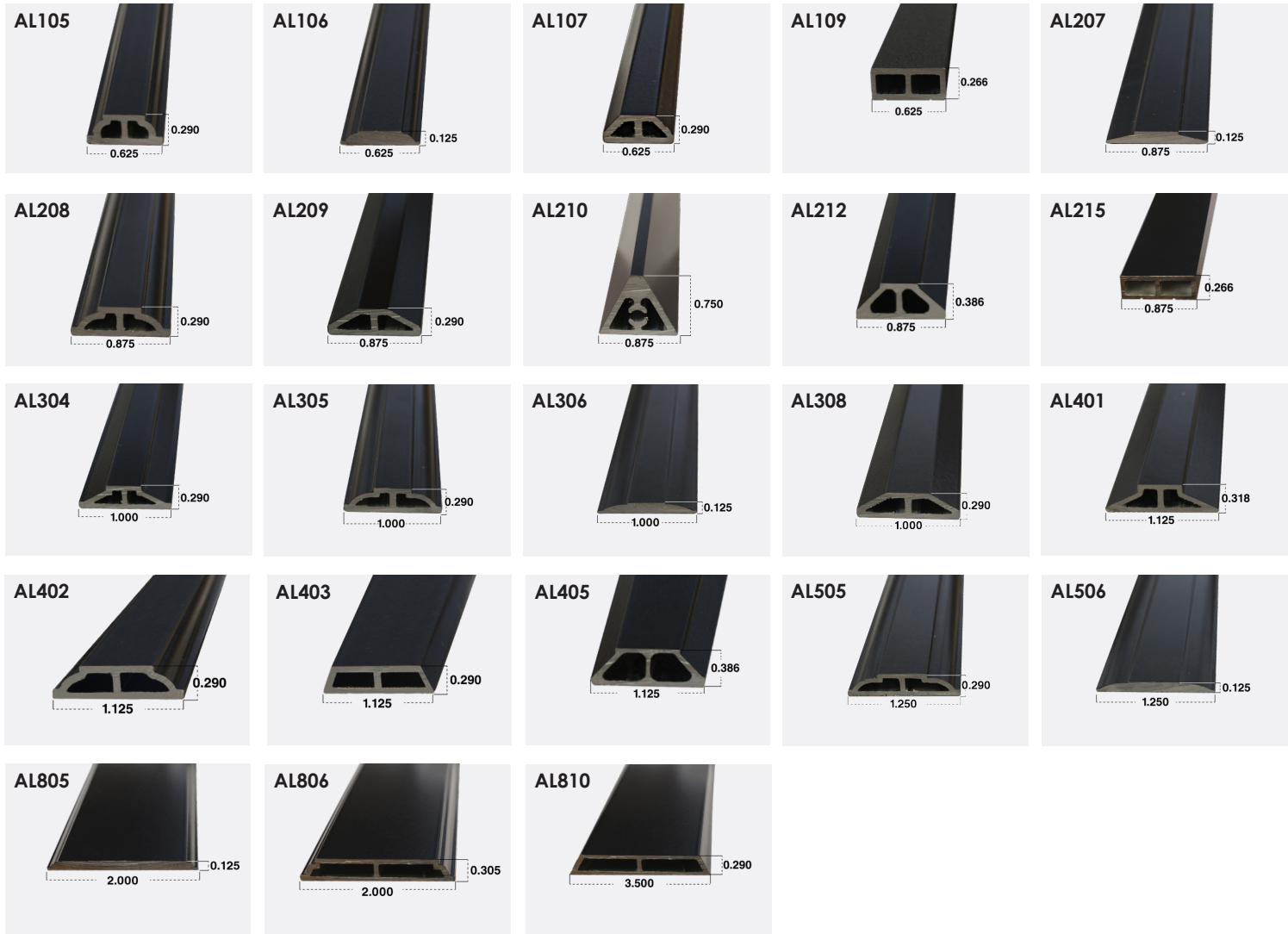
Glaze-In Surround

Glaze-In Surround grilles are shipped fully assembled with bump-ons affixed (to prevent grille from rattling against the glass and for easier spray cleaning).

Perimeter is adjoined with corner keys, and the intermediate bars are screwed to the surround profile for additional durability. Intermediate bar intersections are affixed with epoxy.

Aluminum Grille Profiles

Standard SDL

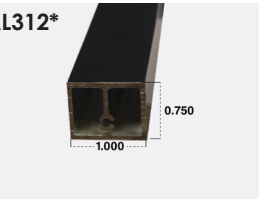
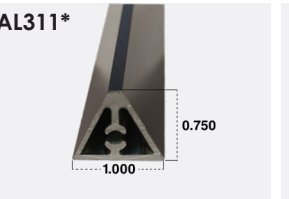
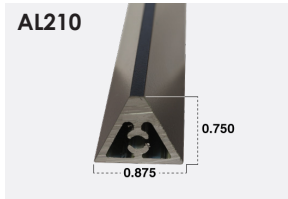


Non-Standard SDL

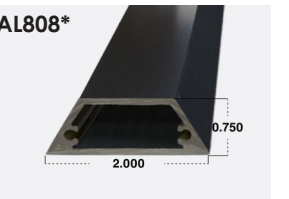
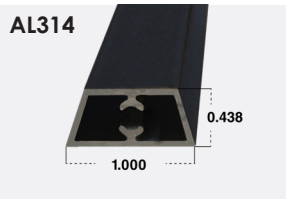
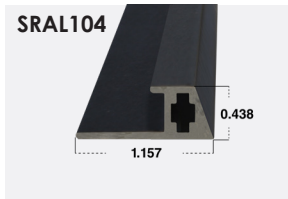


All of our grilles are fabricated using a closed halving joint ("dado") to provide a beautiful, finished look and allow for a stronger grille and a fully assembled option. If we are unable to dado a particular profile, we will either half-notch or cope the bar ends to perfectly match the adjoining bar.

Standard Removable Surround



Standard Glaze-In Surround



New profiles are added periodically. For the most up-to-date offerings, please visit www.FrontLineBldg.com.

*Profiles that are non-standard may be subject to set-up / minimum charges and longer lead times. Custom profiles can be created; please inquire.

Finishes

Our multitude of colors are offered in finishes meeting AAMA standards in 2603, 2604, or 2605, available in wet or powder application. Need a custom color matched? No problem! We can have any color matched to specification. We also provide anodized finishes for lasting beauty.

Shipping

We can ship your grilles either to your shop or direct to the jobsite.

We also offer these great products:

Architectural Windows & Grilles

Commercial Entry Doors

Commercial Grilles

Custom Millwork

Entry Door Systems

Garage Door Frames

Transom Windows & Grilles



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